



2901 S. HIGHLAND DR. BLDG 4-C
 LAS VEGAS, NV 89109
 P: 702-259-6677
 jdill@axisplasma.com
 www.AxisPlasma.com


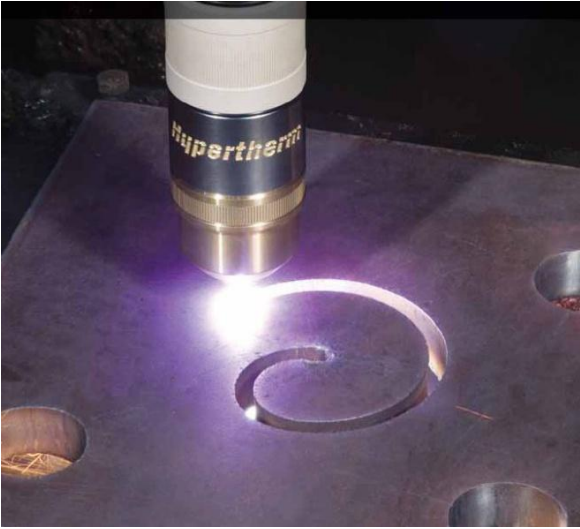
QUOTE NO.	10269-1250-10510
DATE	December 14, 2009
TOTAL	\$ 37,485.00

MACHINE END-USER INFORMATION			
Contact: Rick Garlits	Title:		
Company: Pueblo Welding & Fabricati	Email: alskyraider@msn.com		
Address: 910 Axpen Ct.	City: Pueblo		
State: CO	/Postal Code: 81006		
Phone: 719-545-3012	Fax:		
ON-SITE INSTALLATION AND TRAINING			
Installation and setup of machine and components ordered - Included in Quote			
Training on operation of the machine and plasma cutting theory - Included in Quote			
DVD training video to optimize your cutting process - Included in Quote			
QUANTITY	AXIS CUTTING SYSTEM CHASSIS	UNIT PRICE	LINE TOTAL
1.00	Omicron PC-10510 Chassis and Integration	\$ 15,800.00	\$ 15,800.00
1.00	228254 - MOTORS, NEMA34, BRUSHLESS W/2000 COUNT ENCODER & CABLES, 50' OMICRON PC-10510 Chassis and integration <ul style="list-style-type: none"> •Choice of Down Draft or Water Table •Heavy Unitized Tank Construction • Gantry Is Heavy Wall Steel Tubing W/Double Linear Ways Set In Machined Register • Articulating Mount Hypertherm® Automation EDGE™ Ti (3) Axis CNC Control • 400 Watt AC Servo Motors • Precision Planetary Gear Heads (with <5 arc min. backlash) • 750 IPM Rapid Traverse Speed • 300 IPM Contour Cutting Speed • Precision Ground Linear Ways 2 on X and 1 on Y Drive Axis (same type used in vertical mills) • Fully Enclosed Heavy Duty Cat Track Cable Carriers on Both X & Y Axis •Matched Heavy Duty Precision Ground Gear Rack 	2,260.00	2,260.00

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QUANTITY	AXIS CUTTING SYSTEM CHASSIS CONTINUED	UNIT PRICE	LINE TOTAL
	<p>OMICRON PC-10510 Continued</p> <ul style="list-style-type: none"> •Effective Cutting Size: 60" x 120" •Table Size: 64" x 120" •Table Load Capacity: 4500 lbs •Positioning Accuracy: +/- 0.001" •Repeat Accuracy: +/- 0.008" <div data-bbox="711 877 1068 982" style="background-color: #c00000; color: white; padding: 5px; text-align: center;"> Click Here For Omicron Size Chart. </div>  		



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QUANTITY	PLASMA POWER SUPPLY	UNIT PRICE	LINE TOTAL
1.00	<p>087013 - Powermax1250 Customer supplied 50 ft (15 m) Leads</p> <p>Click Here for Powermax 1250 Brochure</p> <p>Capacity Mild Steel Dross free na Max pierce capacity 16 mm (5/8")</p> <p>Stainless Steel Max pierce capacity 16 mm (5/8")</p> <p>Aluminum Max pierce capacity 16 mm (5/8")</p> <p>Speed* (Mild steel) At maximum pierce capacity 16 mm (5/8")660mm/m(26ipm) Cut angle ISO 9013 range** 5 Weldability Preparation required Process gases by material (Plasma/shield) Mild steel Air Stainless steel Air, N2 Aluminum Air, N2 Process amps 30-100 Not all processes available for all materials</p>	\$ -	\$ -



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QUANTITY	PLASMA POWER SUPPLY CONTINUED	UNIT PRICE	LINE TOTAL
0.00	850440 - Powermax1250 Consumable Kit (Customer supplied)	\$ -	



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QUANTITY	Torch	UNIT PRICE	LINE TOTAL
1.00	Torch Assembly (customer supplied) (torch, 1 set of consumables in torch)	\$ -	\$ -

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QUANTITY	TORCH HEIGHT CONTROL/LIFTER	UNIT PRICE	LINE TOTAL
1.00	<p>228119 - EDGE TI LIFTER W/MOT/ENCDR/BRK/MAG BRK-AWAY</p> <p>EDGE Ti Torch Lifter</p> <p>Controlled internally with the EDGE Ti controller for seamless Hypertherm integration.</p> <ul style="list-style-type: none"> • 6" (152 mm) range of motion at up to 200 ipm (5080mm/min) maximum slew rate • Timed initial height sensing (IHS) • Arc-voltage sensing with 50 V - 210 V range of settings at 1 V • Simple operational controls and fault indicators • Built-in magnetic torch mount breakaway protects the torch from plate collisions 	\$ 5,030.00	\$ 5,030.00


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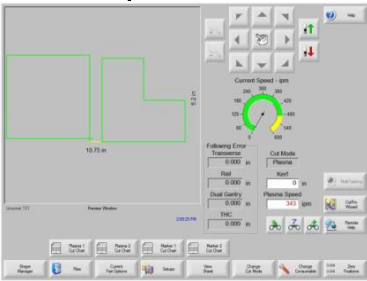
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QUANTITY	CNC CONTROL AND INTERFACE	UNIT PRICE	LINE TOTAL
1.00	228124 - EDGE TI CNC CONT ASSY:3 AXIS	\$ 13,510.00	\$ 13,510.00
1.00	228248 - CABLE HARNESS, HSD TO PHC OR TI, 50'(15mm)	590.00	590.00
1.00	228256 - ASSEMBLY FOR VOLTAGE DIVIDER	295.00	295.00
	<p>Hypertherm EDGE Ti CNC Control Operating system Windows® XPe Hard drive SATA drive Display 15" glass touch screen (surface acoustic wave technology) Memory ≥1GB USB interface Two USB 2.0 ports Dimensions 435 mm (17.125") W; 463 mm (18.22") H; 316 mm (12.43") D Temperature range -10° C to 40° C ambient (14° F to 104° F ambient) Warranty Two-year warranty standard Regulatory compliance CE, CSA Operator's console Two-station Opcon standard Operating voltage and frequency 100 – 240V, 50/60 Hz Software utilities Part Program Support (PPS), Remote Help, networking, Autogas support, DXF import, and simple shape nesting</p> <p>Easy Using the CutPro™ Wizard new operators can be ready to cut production parts in less than 5 minutes. Built-in two-station operator's console, with tactile joystick, speedpot, and torch position control for easy operation. Network and USB access for part program loading and software updates. Built-in help and cutting optimization tips for improving table performance and process outcomes on demand.</p> <p>Reliable Durable glass touch screen utilizing surface acoustic wave technology. Air cooling to reduce stress on electronic components without dust ingress. Designed and stress tested to ensure consistent operation in the harsh plasma cutting environment. Intuitive hardware service kit helps rapidly isolate system errors. Hinged doors and removable panel for convenient component access. 2-year warranty standard.</p>		
			

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QUANTITY	SOFTWARE	UNIT PRICE	LINE TOTAL
1.00	<p>Phoenix Software</p> <p>Phoenix software Hypertherm's proprietary Phoenix software is the core operational interface and is common across the entire Hypertherm family of CNC systems. The software is designed specifically for the X-Y and bevel cutting market.</p> <p>Key benefits include: Integrated communications to plasma and torch height control systems for automated and expert control of the cutting process. Built-in cut charts for automatically setting process parameters for mild steel, stainless, and aluminum to enable consistently optimized cutting performance. Wizards and diagnostic support tools that enable easy setup, use and rapid troubleshooting.</p> <div style="display: flex; justify-content: space-around; align-items: center;">  <div style="background-color: #c00000; color: white; padding: 5px; text-align: center;"> Click here to download demo </div>  </div> 		Included



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QUANTITY	OTHER	UNIT PRICE	LINE TOTAL
0.00	<p>**Because we have no direct information about the customer supplied power supply, there could be additional costs involved which are not reflected in this quote, subject to more complete information.</p> <p>**Note: This machine is also offered with an automatic zoned door system in the existing ducting. The air actuated doors are controlled directly by the Hypertherm EDGE Ti rather than an external PLC addon. This adds greater exhaust capabilities when cutting less than full sheet parts. Very helpful for jobshop applications. This feature can be added to the quoted system for an additional \$1495.00</p> <p>This quote is valid for a period of 30 days from the date listed.</p>	\$ -	
		Total	\$ 37,485.00

Axis International inc. will complete machine for delivery to customer in a timely manner of 1 to 8 weeks upon receipt and verification of deposited funds.

50 % down payment
50% before delivery

Manufactures warranty on Omicron is for a period of one year on parts **machine chassis** and **motion control exception to this warranty is lack of care by customer such as regular cleaning and lubrication**, Plasma system is three years manufactures warranty parts and labor, torch has no warranty except for manufacture defects for a period of ninety days these warranties take effect from the date of install.

Deposit is not refundable after 10 days as each assembly is built for specific customer.

Axis International Inc. will provide sit preparation diagram to assist the customer in running power and supply air to location. Electrical / air / dust collector ducting is **responsibility** of the customer.

Price (excludes tax or freight), FOB Factory

We are not responsible for delays incurred by outside contractor of customers choosing.

Please sign, date and fax back or mail back original.

Once signed this is a legal and binding contract.

Signature

Date

Thank you for letting us prepare a quote for you.

James A. Dill

1. Seller warrants that the products delivered hereunder meet Seller's standard specifications for the products or such other specifications as may have been expressly agreed to herein. Seller makes no warranties of merchantability or fitness for a particular purpose, or any other express or implied warranty, except as provided in this document. Buyer assumes all risk and liability resulting from used singly or in combination with other products.
2. Products (including products covered or asserted to be covered by Seller's merchandise warranty program) are not returnable without the consent of the Seller. Seller will assign a Returned Good Authorization number for approved returns, which must appear on the Buyer's shipping container. Unauthorized returns will not be accepted. Return shipments must be prepaid and shipped in accordance with Seller's instructions. Credit will be issued, less any restocking charges, inspection charges, rework charges, or other charges incurred by Seller to restore returned goods to like-new condition.
3. No claim of any kind, whether as to products delivered or for non-delivery of products, and whether or not based on negligence, shall be greater in amount than the purchase price of the products in respect of which damages are claimed; and failure to give notice of claim within ninety (90) days from date of delivery, or the date fixed for delivery (in the case of non-delivery), shall constitute a waiver by Buyer of all claims in respect of such products. No charge or expense incident to any claims will be allowed unless approved by an authorized representative of Seller. The remedy hereby provided shall be the exclusive and sole remedy of Buyer. In no event shall either party be liable for special, indirect or consequential damages, whether or not caused by or resulting from the negligence of such party.
4. Seller agrees to indemnify and hold harmless Buyer from any reasonable expense and loss resulting from any claim made or action brought that the products delivered hereunder infringe any patent trademark, or other proprietary right of other parties.
5. No liability shall result from delay in performance or nonperformance, directly or indirectly caused by circumstances beyond the control of the Seller, including, but not limited to, Act of God, fire, explosion, flood, war, act of or authorized by any government, accident, labor trouble or shortage, inability to obtain material, equipment, or transportation. Quantities so affected may be eliminated from the agreement without liability, but the agreement shall remain otherwise unaffected. Seller shall have no obligation to purchase supplies of the products specified herein to enable it to perform this agreement.
6. If this agreement covers products that must necessarily be manufactured especially for Buyer and is suspended or terminated for any reason, Buyer will take delivery of and make payment for such products as have been completed and such as are in process on the date notice of suspension or termination is received by Seller; provided, that if Buyer for any reason cannot accept delivery of such products, it will make payment therefore as though delivery had been made and Seller will store such products for Buyer's account and at Buyer's expense.

7. If any government action should take place or continue limitations on the price provided for in this agreement such that it would be illegal or against public or government policy for Seller to charge, assess, or receive the full amount of or to increase such prices as determined by this agreement, then Seller shall have the option; (1) to continue to perform under this agreement subject to such adjustments in prices that Seller may deem necessary to comply with such government action; (2) to revise this agreement, subject to Buyer's approval, in order to most nearly accomplish the original intent of this agreement; or (3) to terminate performance of the affected portions of the agreement without liability for any damages. Legal Note 2

8. Buyer accepts and agrees to honor Seller's terms of payment as specified in this document. In the event Buyer fails to fulfill Seller's terms of payment, or in case Seller shall have any doubt at any time as to Buyer's financial responsibility, Seller may decline to make further deliveries except upon receipt of cash or satisfactory security.

9. This agreement is not assignable or transferable by either party, in whole or in part, except with the prior written consent of the other party.

10. In addition to the Standard Conditions of Sale set forth herein, any Special Conditions of Sale set forth on the front of this invoice or in the current price list for the products sold hereunder shall apply and are incorporated by reference herein.

11. As used herein, "Seller" means Axis International, Inc. or any of its divisions or subsidiaries. "Buyer" means the addressee of this Acknowledgement or Invoice.

12. This document, along with documents specifically referred to herein, contains all of the terms and conditions with respect to the sale and purchase of the products sold hereunder. These terms and conditions supersede any of previous date and no modification thereof shall be binding on either party unless in writing and signed by both parties. No modification shall be effected by the acknowledgement or acceptance of purchase order forms stipulating different conditions. Unless Buyer shall notify Seller in writing to the contrary as soon as practicable after receipt of this document by Buyer, the Buyer's acceptance of the products or payments therefor shall be equivalent to Buyer's assent to the terms and conditions hereof. Waiver by either party of any default by the other hereof. Waiver by either party of any default by the other hereunder shall not be deemed a waiver by such party or any default by the other which may thereafter occur.